



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3049-1
Job Sheet 172792



Part No: D3049-1	Job Qty: 8 ea
Part Name: Bearpaw	
Part Weight: 0 lbs	Status: Scheduled
Job Created: 2/21/18	Priority: Medium
Due Date: 2/6/18	Job Tracking No:
Type: Stock	Created By: Michelle Gagnon-Donovan
Note: DWG REV B	Description:
Ship Via:	

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	2/5/18	2/5/18	0.00	0.00	Start Up Waterjet		De 18/02/2018
110	Waterjet	8 pcs	2/5/18	2/5/18	0.00	2.39	Waterjet1	DAS	De 18/02/2018
120	CNC Vertical Machining	8 pcs	2/6/18	2/6/18	0.21	9.76	HAAS1-3	52	18/03/07
130	QC	8 pcs	2/6/18	2/6/18	0.00	0.00	QC2 Machining-1	3-89	DAS 15.02.2018/03/06
140	QC	8 pcs	2/6/18	2/6/18	0.00	0.00	QC8 Machining-1		
170	Packaging	8 pcs	2/6/18	2/6/18	0.00	0.00	Packaging3	34464	MAR 28 2018/19
180	QC21-SA	8 Ea	2/6/18	2/6/18	0.00	0.00	QC21		DAS 21 MAR 28 2018

Part Op 110 - CUT BLANK AS PER FILE D3049-1_BLANK
Descriptions: 120 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio FA165 and Dwg D3049Identify as D3049-1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	27.2000 sf (3.4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	27	611	0



Container No: S045657

Part: D3049-1

Job No: 172792

Serial No/Batch: S045657

Revision: D3049

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hewkesbury, ON K6A 1K7
CANADA
TEL.: 1 513 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/26/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw	0.260Inches + 0.005 - 0.000	0.265 0.260	260 Diameter	
2	Bearpaw	0.930Inches ± 0.030	0.960 0.900	930	
3	Bearpaw	0.400Inches + 0.030 - 0.000	0.430 0.400	410	
4	Bearpaw	2.000Inches ± 0.030	2.030 1.970	2.000	
5	Bearpaw	10.310Inches ± 0.010	10.320 10.300	10.31	
6	Bearpaw	2.870Inches ± 0.030	2.900 2.840	2.87	
7	Bearpaw	8.000Inches ± 0.030	8.030 7.970	8.000	
8	Bearpaw	0.380Inches ± 0.030	0.410 0.350	38	
9	Bearpaw	11.500Inches ± 0.030	11.530 11.470	11.5	
10	Bearpaw	0.070Inches ± 0.030	0.100 0.040	07	
11	Bearpaw	45.000Degrees ± 0.500	45.500 44.500	45° Angle	
12	Bearpaw	0.440Inches + 0.030 - 0.000	0.470 0.440		
13	Bearpaw	0.250Inches ± 0.030	0.280 0.220	Radius	
14	Bearpaw	0.950Inches + 0.030 - 0.010	0.980 0.940		
15	Bearpaw	0.690Inches ± 0.030	0.720 0.660		
16	Bearpaw	0.200Inches ± 0.030	0.230 0.170		
17	Bearpaw	0.250Inches ± 0.030	0.280 0.220	Radius	
18	Bearpaw	0.250Inches ± 0.030	0.280 0.220	250	
19	Bearpaw	45.000Degrees ± 0.030	45.030 44.970	45° Angle	

Plex 2/21/18 4:13 PM Dart.Gagnon.Michelle

DART AEROSPACE LTD		Work Order:	
Description: Bearpaw		Part Number:	D3049-1
Inspection Dwg: D3049	Rev: B	Page 1 of 1	

INSPECTION SHEET

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A Ø0.260	+0.005/-0.000	Ø.260	✓		Pins gage	
B 0.93	+/-0.030	.929	✓		Vernier	
C 0.40	+0.030/-0.000	.403	✓		Vernier	
D 2.00	+/-0.030	2.004	✓		Vernier	
E 10.31	+/-0.010	10.309	✓		high gage	
F 2.87	+/-0.030	2.877	✓		Vernier	
G 8.00	+/-0.030	8.00	✓		TAPK	
H 0.38	+/-0.030	.379	✓		Vernier	
I 11.50	+/-0.030	11.5	✓		TAPK	
J 0.07 x 45°	+0.030/-0.010	0.055 x 45°	✓		Vernier	
K 0.44 - 0.47	+/-0.000	.462	✓		micronaire	
L R0.25	+/-0.030	R.250 OK!	✓		Gabert	
M						
N 0.95	+0.030/-0.010	.963	✓		micronaire	
O 0.69	+/-0.030	.704	✓		micronaire	
P 0.20	+/-0.030	.193	✓			
Q R0.25	+/-0.030	R.250 OK	✓		Gabert	
R 0.25 x 45°	+/-0.030	.255 x 45°	✓		Vernier	
S						
T						
U						
V						
W						
X						
Y						
Z						
AA						
AB						

Measured by: <i>M. M. K.</i>	Checked by: <i>M. P.</i>	QC Inspector:
Date: 2018/03/06	Date: 18/03/10	Date:

Engineering Approval: (if necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue	KJ/RF	
B	08.05.06	Dimension I revised	KJ/DD	
C	16.10.20	Dwg Rev updated	KJ	